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Technical Data Sheet

PolyCode USB

PolyCode USB (Bluetooth)

Electrofusion control unit
Electrofusion Control Unit with Bluetooth capability

Scope of application

The electrofusion control units of type PolyCode USB and PolyCode USB (Bluetooth) are solely meant for the welding of thermoplastic pipes (e.g. made of PE-HD, PE80, PE100 or PP) when used with electrofusion fittings that have an input voltage of less than 48 V. These devices are conforming to the standards DVS 2208-1 and ISO 12176-2, of which the applicable standards for the electrofusion fittings to be used are derived from.

Input of welding parameters

The electrofusion control units of type PolyCode (USB) and PolyCode USB (Bluetooth) provide the following means for entering the welding parameters:

Barcode (ISO/TR 13950, Type 2/5i, 24-digits)

The barcode attached on most electro fusion fittings on the market contains all necessary data for processing them. After the read-in with the reading device (reading pen or scanner) the data is automatically transferred and processed by the electrofusion control unit. The barcodes mainly contain the following data: Manufacturer, type, diameter, fusion voltage, fusion time (with temperature correction, if applicable), resistance and resistance tolerance.

SmartFuse-System

By reading out the reference resistor in one of the connector pins of the SmartFuse-fitting the control unit automatically determines the welding parameters for the fitting.

Manual input of the barcode digits.

If the barcode on the fitting or the barcode reading device is damaged or defective, it is possible to enter the barcode digits (if available) into the control unit manually.

Bluetooth functionality

The electrofusion control units of type PolyCode USB (Bluetooth) feature a built-in Bluetooth LE module. That makes it possible to control and record the welding procedure with the PFS app "ElectroFusion Studio". The app for smartphones and tablets is available for Android in the Google Play Store and for iOS in the Apple App Store. When using Bluetooth, the electrofusion control unit can only be used together with this app.

Attention!

To be able to use the app with the electrofusion control unit it is mandatory to have a registered account. Please ask your distributor.

Range of fitting dimensions

The range of fitting dimensions for which an electrofusion control unit can be used depends essentially on the power consumption of the used fittings. Since the power consumption of the fittings is different for different fitting manufacturers, it is not possible to provide a general rule which covers all the possible fitting dimensions. When in doubt, each fitting size has to be checked separately. For electrofusion control units of type PolyCode USB and PolyCode USB (Bluetooth), when all welding work is performed successively, such that the control unit has pauses in welding that correspond to the preparation time of the next fitting, the following rule applies:

Dimension of coupler	Requirements
020-125 mm	Usable without restrictions.
125-160 mm	Longer cool-down times must be provided for because otherwise the device might show the "Device too hot" error message. In this case, it is necessary to let the electrofusion control unit cool down before putting it to use again.
180 mm (SmartFuse)	**Only couplers that have a welding time of 400 s or below can be welded.**
180 mm (Barcode)	**Only couplers that have a resistance of >0.6 Ω can be welded.**
>180 mm	**Couplers >180 mm cannot be welded.**

Attention!

For welding of couplers in 180 mm a stable and continuous supply voltage of 230 V is mandatory. When using a generator, it must be set to a no load voltage of between 240 V and 260 V.

Before processing fittings in this dimension range, you have to check that the welding current demand of the fitting does not continuously exceed the output current of the device and that the maximum output current is not exceeded.

The above rule assumes an ambient temperature of 20 °C.

Scope of delivery

	PolyCode USB **PolyCode USB (Bluetooth)**		**Enclosed**
	1 ×	Instruction manual	GB011
	1 ×	Barcode scanner	2_0120_003
	1 ×	USB memory stick	5_5001_512

Technical data

	PolyCode USB **PolyCode USB (Bluetooth)**			
General				
Output voltage	**[V]**	8 to 48 AC		
Data recording		Yes		
Power (60 % ON time) according to ISO 12176-2		1030 W (25.6 A)		
Operating temperature range	**[°C]**	-10 to +50		
International protection		IP54		
Appliance class		1		
Conformity		CE		
ISO 12176-2 Class - classification		P_2 2 U S_1 V AK D X		
Input of welding parameters				
	Yes	**No**	**Opt.**	
Barcode with scanner	☒	☐	☐	
SmartFuse	☒	☐	☐	
Manual input of the barcode digits.	☒	☐	☐	
Manual input of welding parameters	☐	☒	☐	**U_{OUT}: 8 to 48 V** **t_{WELD}: 0 to 9999 s**
Manual input of welding parameters	☐	☒	☐	**U_{OUT}: 40 V (preset)** **t_{WELD}: 0 to 9999 s**
Input/Mains		**230 V devices**		**110 V devices**
Nominal voltage (tolerance)	**[V]**	230 AC (190 to 300)		110 AC (90 to 150)
Nominal frequency (tolerance)	**[Hz]**	50/60 (40 to 70)		50/60 (40 to 70)
Power factor cos ρ		0.6 to 0.9 (phase-angle control)		0.6 to 0.9 (phase-angle control)
Nominal current	**[A]**	9		18
Power consumption	**[VA]**	2000		2000
Length of cord	**[m]**	5		On request
Plug type		Euro Schuko plug		On request

Output		
Output voltage	**[V]**	8 to 48 AC
Output current (max.)		54
Output current (t → ∞)	**[A]**	14
Output current (min.)	**[A]**	2
Energy adjustment		Temperature compensation
Welding cable length	**[m]**	3
Welding cable mounting		Fixed*
Welding terminals	**[mm]**	Universal terminal for 4.0 and 4.7
Monitoring functions		
Input		Voltage, current, frequency
Output		Voltage, current, resistance, contact, short circuit
Other		System, working temperature, service
Error messages		Plain text, acoustic signal
Casing/Display		
Material		Steel plate with plastic casing
Display		4 × 20 Characters (alphanum.), background lighting
Dimensions, weights and packaging		
Product dimensions L × W × H	**[mm]**	-
Product weight (incl. welding cable)	**[kg]**	-
Product weight (excl. welding cable)	**[kg]**	-
Packaging dimensions W × H × D	**[mm]**	466 × 176 × 366
Packaging material		Plastic*
Packaging type		Suitcase
Packaging weight	**[kg]**	-
Transport weight	**[kg]**	11

The given technical information is valid for the standard setup of the electrofusion control unit. Depending on the ordered setup there may be variations.

Data recording

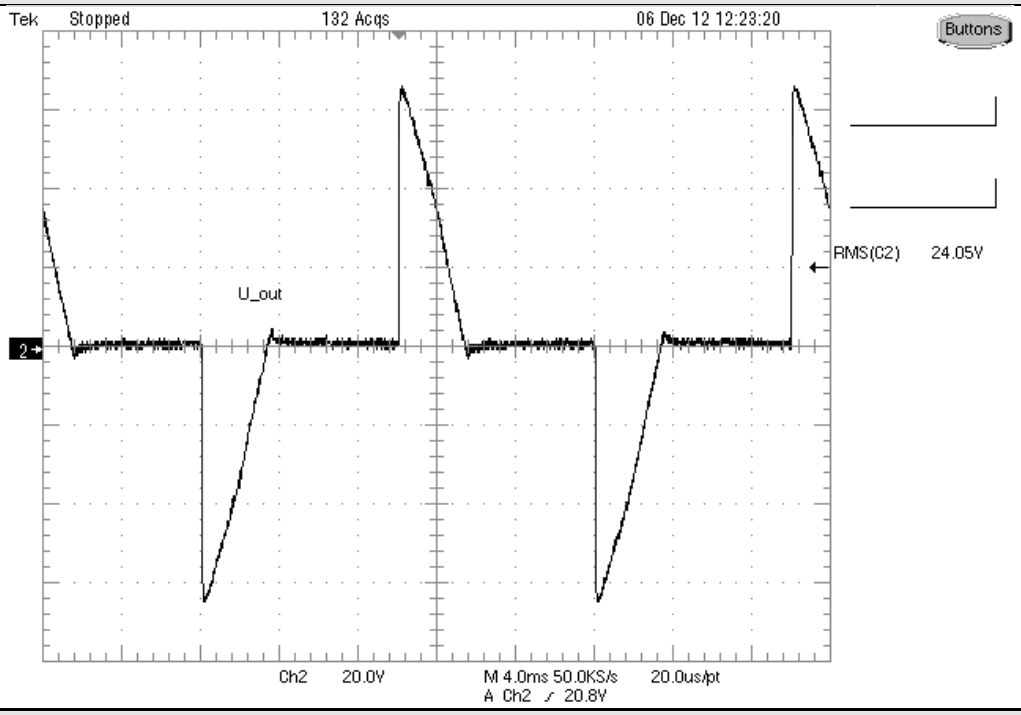
The electrofusion control units of type PolyCode USB and PolyCode USB (Bluetooth) provide data recording for approx. 1000 welding cycles and their barcode identifier conforming to ISO 12176-4 (traceability).

	PolyCode USB PolyCode USB (Bluetooth)	
Data recording		
Number of reports		Approx. 1000
Interface		USB (USB memory stick, USB printer)
Data format		PDF, CSV
Recorded data		
General data		Time, date, report number, ambient temperature, welder name, job number max. 40-digits (alphanumerical)
Fusion data		Voltage, current, energy, nominal and actual welding time, mode, resistance, error messages with 10 voltage and current values
Fitting data		Barcode Information (ISO/TR 13950), Type, Dimension, Manufacturer
Device data		Serial number, inventory number, date of last service, working hours, system configuration
Worker code		Barcode (PF or ISO 12176-3) for operator identification and access to manual input and system configuration
Traceability functions		
Job number		Job number max. 40 digits (alphanumerical), input by barcode or manual
Worker code		ISO 1276-3
Weather condition		DVS 2207 / 2208
Welding Barcode		ISO/TR 13950
Traceability barcode of fitting		ISO 12176-4
Traceability Barcode of 1st pipe		ISO 12176-4
Traceability Barcode of 2nd pipe -		ISO 12176-4
Traceability barcode of 3rd pipe / infotext		ISO 12176-4 / 40 digits (alphanumerical)
Additional functions		
Output options		Whole memory, selectable by job number
Job code input/selection		Barcode, manual, internal list of job numbers for selection

The given technical information is valid for the standard setup of the electrofusion control unit. Depending on the ordered setup there may be variations.

Technical file according to ISO 12176-2

	PolyCode USB **PolyCode USB (Bluetooth)**	
Classification		
Device type		PolyCode USB PolyCode USB (Bluetooth)
Classification		P_2 2 U S_1 V AK D X
Simulation curved at 24 V output voltage		



Duty cycle according to ISO 12176-2 at 30 %, 60 % and 100 %, Test time t = 60 minutes

Test time 60 min	Output power at U_{OUT} = 36 V	Output power at U_{OUT} = 40 V	Output current I_{OUT}
30 %	1100 W	1220 W	30.5 A
60 %	920 W	1030 W	25.6 A
100 %	756 W	842 W	21.0 A

Additional Information	
Soft Start	At least 3 seconds (ramp)
Ambient temperature compensation	According to ISO 13950
Fitting temperature compensation	No
Data recording	Yes
Bluetooth module	Bluetooth LE Only PolyCode USB (Bluetooth)

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